

## Page 1 of 1

All amounts are calculated in domestic currency.

1

<b>Book Amt</b>	
\$873.11	
\$0.00	
12.00000	
0.00000	
0.00000	
\$873.11	
0.00000	

## B I L L O F L A D I N G

No: PEC 934403

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 14May15 at 11:29 From PFW  
 Probill T165647 21263544  
 Via MANITOULIN TRA  
 FOB CONCORD  
 Frt PREPAY AND ADD  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 WEJAY MACHINE PRODUCTS  
 600 O'CONNOR DRIVE  
 613-384-1662  
 KINGSTON, ON K7P 1N3  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-803273- 1 Your PO # 284449  
 ALUMINUM PLATE 7075-T651

4.00" THICK X 4.0000" X 32.0000" ✓

Heat Number Tag No  
 9307921 412861

Quantity PCS Wt LBS  
 3.56 SFT 4 215

TOTAL: Tags PCS LBS  
 1 4 215

Heat Number  
 9307921

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

TOTAL 1 SKID GW 238 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
 CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
 \* WE STOCK STAINLESS STEEL \*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
 TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

JS

B I L L O F L A D I N G

No: PEC 934403

Ship From:  
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Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
WEJAY MACHINE PRODUCTS

B I L L O F L A D I N G

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
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REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE



# THYSSENKRUPP MATERIALS NA

## Certificate of Mill Test Results

PO/Ref

BL PEC-000000-000

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Pg 1/2

Attn:

PART NO.



**Constellium**



### CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC

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CONCORD ON  
L4K 5C6  
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THYSSENKRUPP CA  
2821 LANGSTAFF ROAD  
CONCORD ON  
L4K 5C6  
CA

PECKOVERS		110283598		4075		INCLUSION		Serial:20150206-0110283598		Pg 1o/2	
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-262917						Constellium ORDER NO. 128401					
ALLOY 075	CLAD	TEMPER T651	GAUGE 4.00000 in	WIDTH 48.50000 in	LENGTH 144.50000 in						
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION ASTM B209-14											
PART NUMBER			B/L NUMBER 36663			DATE SHIPPED 02/06/2015					
WT. SHIPPED 8715.000 LB			NO. OF PIECES 000003			GOVT. CONTRACT NO.					
<p><b>CERTIFICATION</b></p> <p>"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."</p> <p>Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA</p> <p><i>Steve Good</i></p> <p>Steve Good - Laboratory Manager</p>											

ALL LOTS ON THIS CERTIFICATION CONFORM TO THE FOLLOWING REQUIREMENTS:

AMS 4045K  
AMS QQ-A-250/12A

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1000979695	8,715.000	3,953.054	9307921	01		
1000979695	8,715.000	3,953.054	9307921	02		
1000979695	8,715.000	3,953.054	9307921	03		

Lot: 9307921

Tensile Test (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	72.2	73.1	58.9	60.2	12	12.5

Tensile Test (SI)

Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	498	504	406	415	12	12.5

P-840-1550 REVISED: 10 2014

# THYSSENKRUPP MATERIALS NA

## Certificate of Mill Test Results

PO/Rel

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

BL PEC-000000-000

Signed by:

Pg 2/2

Attn:

PART NO.



**Constellium**



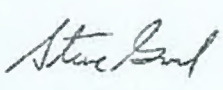
**CERTIFIED TEST REPORT**  
Constellium Rolled Products  
Ravenswood, LLC

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THYSSENKRUPP CA  
2821 LANGSTAFF ROAD  
CONCORD ON  
L4K 5C6  
CA

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THYSSENKRUPP CA  
2821 LANGSTAFF ROAD  
CONCORD ON  
L4K 5C6  
CA

CHECKOVERS		110283598		4075		INCLUSION		Serial:20150206-0110283598		Pg 2of2																					
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-262917						Constellium ORDER NO. 126401																									
ALLOY 7075	CLAD	TEMPER T651	GAUGE 4.00000 in	WIDTH 48.50000 in	LENGTH 144.50000 in		<b>CERTIFICATION</b> "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA   Steve Good - Laboratory Manager																								
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CUSTOMER SPECIFICATION ASTM B209-14																															
PART NUMBER			B/L NUMBER 36663		DATE SHIPPED 02/06/2015																										
WEIGHT SHIPPED 15.000 LB		NO. OF PIECES 000003		GOVT. CONTRACT NO.																											
<b>Chemistry (Actual)</b> <table border="1"> <thead> <tr> <th></th> <th>SI</th> <th>FE</th> <th>CU</th> <th>MN</th> <th>MG</th> <th>CR</th> <th>ZN</th> <th>TI</th> <th>ZR</th> </tr> </thead> <tbody> <tr> <td>Core</td> <td>0.08</td> <td>0.09</td> <td>1.42</td> <td>0.01</td> <td>2.53</td> <td>0.19</td> <td>5.58</td> <td>0.02</td> <td>0.01</td> </tr> </tbody> </table>													SI	FE	CU	MN	MG	CR	ZN	TI	ZR	Core	0.08	0.09	1.42	0.01	2.53	0.19	5.58	0.02	0.01
	SI	FE	CU	MN	MG	CR	ZN	TI	ZR																						
Core	0.08	0.09	1.42	0.01	2.53	0.19	5.58	0.02	0.01																						
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																															
All material contained in this lot was cast and manufactured in the USA																															
QUALITY TEXTS: AR99-NLR																															
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. CHEMISTRY BY QES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557 DUNS Number: 090570149; CAGE Code: 1YW19 Mercury is not a harmful contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"																															
P 10-155D REVISED: 10 2014																															



Entered by: 019 I.P NO: 417251

Date: 05/20/2008



**DART**  
 AEROSPACE

Dart Aerospace Ltd.  
 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Tel: 613 632 9577  
 Fax: 613 632 1053

**PURCHASE ORDER**  
**Purchase Order ID PO28449**  
**Purchase Order Date 5/12/2015**  
**PO Print Date 5/12/2015**

Page Number 1 of 2

**Order From :** VC-COP001  
 THYSSENKRUPP MATERIALS CA LTD  
 O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
 TORONTO, ON M5W 5V8  
 CA

**Ship To :** WEJAY MACHINERY  
 600 O'CONNOR DRIVE

KINGSTON, ON K7P 1N3  
 CANADA



m132323

<b>Contact Name</b>		<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	905 669 9444	<b>Customer POID</b>	
		<b>Customer Tax #</b>	10127-2607
<b>Ship To Contact</b>		<b>Terms</b>	Net 30
<b>Ship To Phone</b>		<b>Currency</b>	CAD
<b>Ship Via:</b>	Yours ppd	<b>FOB</b>	FCA – (Free Carrier)
<b>Ship Acct:</b>			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M7075T6B4.000X4.000	7075-T6 BAR 4.000" X 4.000"	5/18/2015	FN	11.00	\$95.76	\$1,053.33
			Yes		f		
			5/18/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
 AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
 PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: 4 PCS CUT AT 32"

*DR 5-05-20*  
*CD 15/05/20*

**Line Total:** \$1,053.33

2	71401-45	PROCUREMENT QUALITY CLAUSES	5/18/2015		1.00	\$0.00	\$0.00
			No				
			5/18/2015				

Procurement Quality Clauses  
 A005 right of entry  
 A012 chemical and physical test report  
 A016 personnel qualification  
 A017 raw material identification (as applicable)  
 A026 certification of material conformance  
 A041 quality management system  
 A042 dart notification by supplier  
 A043 retention of quality document

Note:

5/12/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO28449**

Purchase Order Date 5/12/2015

PO Print Date 5/12/2015

Page Number 2 of 2

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : WEJAY MACHINERY  
600 O'CONNOR DRIVE

KINGSTON, ON K7P 1N3  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$0.00

PO Total: \$1,053.33

CL 4

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 2

Change Date: 5/12/2015